



## 产品主要技术参数及规格一览表

### 热轧轴承钢球坯规格表

成品规格		球坯直径	每吨粒数≈
in	mm	mm	
25/32	19.8438	21.0 ± 0.2	25500
13/16	20.6375	21.8 ± 0.2	22800
27/32	21.4313	22.5 ± 0.2	20400
7/8	22.2250	23.4 ± 0.2	18500
15/16	23.8125	25.2 ± 0.2	14800
1	25.4000	26.7 ± 0.2	12500
1--1/16	26.9875	28.3 ± 0.2	10500
1--1/8	28.5750	30.2 ± 0.2	8700
1--3/16	30.1625	31.6 ± 0.2	7550
1--1/4	31.7500	33.3 ± 0.2	6460
1--5/16	33.3375	35.0 ± 0.2	5570
—	34.0000	35.7 ± 0.2	5240
1--3/8	34.9250	36.8 ± 0.3	4760
1--7/16	36.5125	38.5 ± 0.3	4160
1--1/2	38.1000	40.0 ± 0.3	3710
1--9/16	39.6875	41.5 ± 0.3	3330
—	40.0000	42.3 ± 0.3	3100

成品规格		球坯直径	每吨粒数≈
in	mm	mm	
1--5/8	41.2750	43.5 ± 0.3	2890
1--11/16	42.8625	45.0 ± 0.3	2600
1--3/4	44.4500	46.5 ± 0.3	2360
—	45.0000	47.3 ± 0.3	2200
1--7/8	47.6250	50.5 ± 0.3	1850
—	50.0000	52.5 ± 0.3	1650
2	50.8000	53.5± 0.3	1530

备注：

1. 钢种：GCr15,GCr15SiMn
2. 粒数仅供参考

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